# Smart Sensors Laser Sensors CMOS Type ZX2

## Stable measurement that is unaffected by workpiece changes. The simple setting for everyone.

- High-precision measurement to approx. 10 μm.
- Stable measurement regardless of movement or changes in workpiece color or material.
- Smart tuning for optimal setting with one button for essentially any user.
- The 11-segment display enables reading characters at a glance.
- Four built-in banks make changeovers easy.
- Stable measurement in harsh environments with IP67 protection for Sensor Head and robot cable.
- Laser life indicator to prevent line stoppage through visualization.



Be sure to read Safety Precautions on page 11



For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

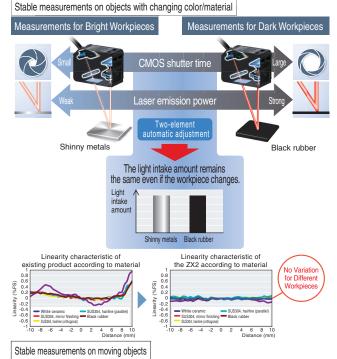
## Features

#### **Stability**

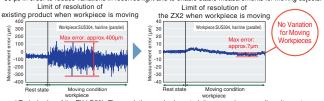
#### Measurements to a Precision in the Order of 10 µm for any Workpiece

Stable measurement even for changes in colors and materials or for moving workpieces with CMOS that has a dynamic range of two million times PAT.P

The use of a unique OMRON HSDR-CMOS (high-speed and dynamic range) image sensor and a step-less laser power adjustment algorithm enable stable measurements for any color or surface conditions, from metals to substrates, rubber, and transparent objects. Linearity of 0.05% F.S. achieves a measurement precision in the order of 10  $\mu$ m.\*



A line beam is used in addition to an emitter beam when dealing with rough surfaces to average out the amount of reflected light and to offset the amount of light received at a high-speed measurement period of 30 µs in order to reduce variations in received light and to enable stable measurements for moving objects. Limit of resolution of



workpiece workpiece workpiece workpiece to the ZX-LDSOL. The resolution, angle characteristic, measuring range, linearity, spot diameter, and other specifications differ among models. Refer to Ratings and Specifications for details. The linearity indicates the error with respect to the ideal straight line of the displacement output in the case of measuring Omror's standard target object. Linearity and measured value may vary depending on target object. Before final installation, test the sensor required for the application to validate that the desired measurements have been obtained.

## Easy

#### Essentially Anyone Can Set Optimum Conditions

## Easily select smart tuning **PAT.P**

The optimum settings for stable measurement can be achieved with one smart tuning button. The settings will not rely on the skill of the user.



#### Three selectable tunings

More accurate settings are made possible by the three tuning methods for different workpiece types and surface conditions.



Single smart tuning Best configuration for stable detection in case of objects do not change by pushing the button for one second

#### Scene.3 Surface conditions of the workpiece are variable



Active smart tuning Continuous configuration improvement for the stable detection of all locations by pushing the button for five seconds



Multi-smart tuning Ideal configuration for stable detection of changing objects by pushing the button for three seconds

## **Ordering Information**

#### Units

#### Sensor Heads [Dimensions→ page 11]

Appearance	Sensing method	Beam shape	Sensing distance	Resolution	Model
Diffuse reflection type		Line beam	50±10 mm	1.5 μm –	ZX2-LD50L 0.5M
	Diffuse- reflective	Spot beam	40 60		ZX2-LD50 0.5M
		Line beam	100±35 mm	5	ZX2-LD100L 0.5M
		Spot beam	65 135	5 µm	ZX2-LD100 0.5M
A A	Regular- reflective	Spot beam	48±5mm 43 53	1.5 μm	ZX2-LD50V 0.5M

#### Amplifier Units [Dimensions → page 11]

Appearance	Power supply	Output type	Model
and the second s		NPN	ZX2-LDA11 2M
	DC	PNP	ZX2-LDA41 2M

#### Accessories (sold separately) These are not included with the Sensor Head or Amplifier Unit. Please order as necessary. Communications Interface Unit [Dimensions → page 12]

Appearance

Туре

RS-232C

Model

ZX2-SF11

Calculating Unit [Dimensions → page 12]

## Appearance Model ZX2-CAL

#### Sensor Head Extension Cables [Dimensions → page 12]

Cable Length	Model
1 m	ZX2-XC1R
4 m	ZX2-XC4R
9 m	ZX2-XC9R
20 m	ZX2-XC20R

Note: Extension cables cannot be coupled and used together.

#### Mounting Brackets [Dimensions → page 13]

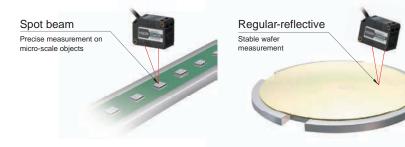
Applicable Sensor Head	Appearance	Model	Remarks
ZX2-LD50V ZX2-LD50L ZX2-LD50	-	E39-L178	Mounting Brackets (1)
ZX2-LD100L ZX2-LD100		E39-L179	– Nut Plate (1) Phillips screws (M30 × 30) (2)



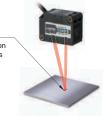
## Sensor Heads for Various Applications-select the Range and Type of Beam

New Regular-reflective Sensor Head Designed for Optimal Wafer Measurement

ZX2-LD ZX2-LD	51	ZX2-LD50V Spot beam type (regular-reflective)	ZX2-LD100L Line beam type ZX2-LD100 Spot beam type
Measurement ra	nge 50mm±10mm	Measurement range     48mm±5mm	<ul> <li>Measurement range</li> <li>100mm ±35mm</li> </ul>
Resolution	1.5µm	Resolution     1.5μm	• Resolution 5 µm
Linearity	Line beam ±0.05%F.S.*1	• Linearity Spot beam ±0.3%F.S.	Line beam ±0.05%F.S.*2
=	Spot beam ±0.10%F.S.*1	Beam size Spot beam Approx.60µm dia.	Spot beam ±0.10%F.S.*2
<ul> <li>Beam size</li> </ul>	Line beam Approx.60µm×2.6mm		Beam size Line beam Approx.110µm×2.7m
-	Spot beam Approx.60µm dia.	-	Spot beam Approx.110µm dia.



Line beam Stable measurement on rough-surfaced objects



\*1 Using 40 to 50mm \*2 Using 65 to 100mm

#### Reliable measurements in harsh environments

IP67, robot cable & temperature characteristic 0.02% F.S./°C

IP67 protection class enables to use the sensor in harsh environments. A robot cable is used as standard between the head and amplifier, that the unit can be used reliably on moving parts. In addition, as 3D UV bond is used to fix the optical components rather than screws, stress can be controlled and a temperature characteristic 0.02% F.S./°C\* is realized.

 $^{*}$  If the room temperature varies 1°C, the measured value varies 0.02% F.S. (corresponding to 4µm for the Model ZX2-LD50)

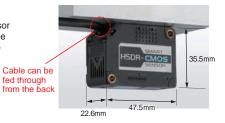


## Compact sensor for easy mounting

#### World smallest\*

The world's smallest CMOS laser displacement sensor head is realized in a resin case. Enables to mount the sensor in smallest spaces and to minimize measurement errors arising from temperature fluctuations.

\* According to OMRON investigation of CMOS laser displacement sensors performed in September 2010.



## **Amplifier and Calculating Unit**

## Ease of Use by "LED Display" and "Calculating Unit"

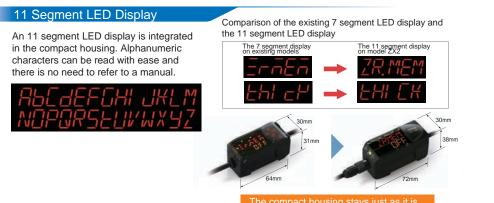
11-segment LED display for intuitive configuration



Easy calculations of measurements



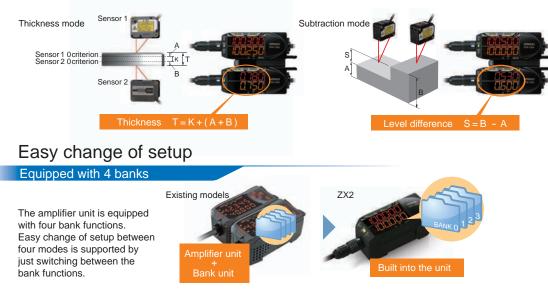
### No need for a manual



## Perform two calculations with ease

#### Thickness + subtraction mode

The calculated results of two sensor heads are displayed on the amplifier unit by just connecting the calculating unit between the two amplifier units. The calculation function can be chosen from the two modes of thickness and subtraction. It is also possible to prevent mutual interference by coupling via the calculating units. (Up to five amplifier units can be connected.)



## Specifications

#### Diffuse-reflective Sensor Heads

Item Model	ZX2-LD50L	ZX2-LD50	ZX2-LD100L	ZX2-LD100	
Optical system	Diffuse reflective				
Light source	Visible-light semiconductor	laser with a wavelength of 6	60 nm and an output of 1m	N max.	
(wave length)	EN class 2, FDA class 2 *5				
Measurement center point	50 mm		100 mm		
Measurement range	±10 mm		±35 mm		
Beam shape	Line	Spot	Line	Spot	
Beam size *1	Approx. 60 $\mu$ m $ imes$ 2.6 mm	Approx. 60 µm dia.	Approx.110 $\mu m \times 2.7~mm$	Approx. 110 µm dia.	
Resolution *2	1.5 μm	1.5 μm 5 μm			
Linearity *3	$\pm 0.05\%$ F.S. (40 to 50 mm)	$\pm 0.1\%$ F.S. (40 to 50 mm)	$\pm 0.05\%$ F.S. (65 to 100 mm)	$\pm 0.1\%$ F.S. (65 to 100 mm)	
Temperature characteristic *4	0.02% F.S. /°C				
Ambient illumination	Incandescent lamp: 10,000	Incandescent lamp: 10,000 lx max. (on light receiving side)			
Ambient temperature	Operating: 0 to 50 °C, Storage: -15 to 70 °C (with no icing or condensation)				
Ambient humidity	Operating and storage: 35%	Operating and storage: 35% to 85% (with no condensation)			
Dielectric strength	1,000 VAC, 50/60 Hz for 1	min.			
Vibration resistance (destruction)	10 to 150 Hz, 0.7-mm doub	ole amplitude, 80 min. each i	n X, Y, and Z directions		
Shock resistance (destruction)	300 m/s <sup>2</sup> 3 times each in s	ix directions (up/down, left/ri	ight, forward/backward)		
Degree of protection	IEC60529, IP67				
Connection method	Connector connection (standard cable length: 500 mm)				
Weight (packed state)	Approx. 160 g (main unit only: Approx. 75 g)				
Materials	Case and cover: PBT (polybutylene terephtahalate), Optical window: Glass, Internal thread: Brass, Cable: PVC				
Accessories	Instruction sheet, Ferrite co	ore ×1 (made by TDK Corp. 2	ZCAT1730-0730A), Laser wa	arning label (English), FDA	

#### **Regular-reflective Sensor Head**

Item Model	ZX2-LD50V
Optical system	Regular reflective
Light source (wave length)	Visible-light semiconductor laser with a wavelength of 660 nm and an output of 0.24 mW max. EN class 1, FDA class 1 *5
Measurement center point	48mm
Measurement range	±5mm
Beam shape	Spot
Beam size *1	Approx. 60 μm dia.
Resolution *2	1.5 μm
Linearity *3	±0.3%F.S. (entire range)
Temperature characteristic *4	0.06%F.S./°C
Ambient illumination	Incandescent lamp: 10,000lx max. (on light receiving side)
Ambient temperature	Operating: 0 to 50 °C, Storage: -15 to 70 °C (with no icing or condensation)
Ambient humidity	Operating and storage: 35% to 85% (with no condensation)
Dielectric strength	1,000 VAC, 50/60 Hz for 1 minute
Vibration resistance (destruction)	10 to 150 Hz, 0.7-mm double amplitude, 80 minutes, each in X,Y,and Z directions
Shock resistance (destruction)	300 m/s <sup>2</sup> 3 times each in six directions (up/down,left/right,forward/backward)
Degree of protection	IEC 60529, IP67
Connection method	Connector connection (standard cable length: 500 mm)
Weight (packed state)	Approx.160g (Sensor Head only: Approx.75g)
Materials	Case and cover: PBT (polybutylene terephtahalate), Optical window: Glass, Internal thread: Brass, Cable: PVC
Accessories	Instruction sheet, Ferrite core ×1 (made by TDK Corp. ZCAT1730-0730A), Laser warning label (English), FDA

Note: False detection outside the measurement range can occur in the case of an object with high reflectance.

Beam size: Defined as 1/e<sup>2</sup> (13.5 %) of the center optical intensity at the minimum value of the measurement range (effective value). False detections can occur in the case there is light leakage outside the defined region and the surroundings of the target object have a high reflectance in comparison to the target object. Correct measurements may not be obtained if the workpiece is smaller than the beam size.

\*2. Resolution: indicates the degree of fluctuation (±3o) of analog output when connected to the ZX2-LDA. (The measured value is given for the center distance for OMRON's standard target object (diffuse-reflective models: white ceramic object, regular-reflective models: 1/4  $\lambda$  flat mirror) when the response time of the ZX2-LDA is set to 128 ms.) Indicates the repetition accuracy for when the workpiece is in a state of rest. Not an indication of distance accuracy. Resolution performance may not be satisfied in a strong electromagnetic field.

\*3. Linearity: indicates the error with respect to the ideal straight line of the displacement output in the case of measuring Omron's standard target object. Linearity and measured value may vary depending on target object. F.S. indicates the full scope of the measurement range. (ZX2-LD50(L): 20 mm) Temperature characteristic: Value for the case the space between the sensor head and Omron' s standard target object is secured by an

\*4. aluminum jig. (Measured at the measurement center distance)

These Sensors are classified as Class 2 laser devices for diffuse-reflective models and Class 1 for regular-reflective models under EN 60825-1 and the regulations of Laser Notice No. 50 for FDA certification. CDRH registration has been completed. \*5.

#### **Amplifier Units**

Item Model	ZX2-LDA11	ZX2-LDA41	
Measurement period *1	Min. 30 μs		
Response time	$60~\mu s,120~\mu s,240~\mu s,500~\mu s,1$ ms, 2 ms, 4 ms, 8 ms, 12 ms, 20 ms, 36 ms, 66 ms, 128 ms, 250 m 500ms		
Analog output *2	4 to 20 mA, Max. load resistance: $300\Omega/\pm5$ VDC or	1 to 5 VDC, Output impedance: $100\Omega$	
Judgement outputs (HIGH/PASS/LOW: 3 outputs), error output	NPN open-collector outputs, 30 VDC, 50 mA max. (residual voltage: 1 V max. for load current 10 mA max., 2V max. for load current above 10 mA)	PNP open-collector outputs, 30 VDC, 50 mA max. (residual voltage: 1 V max. for load current 10 mA max., 2 V max. for load current above 10 mA)	
Laser OFF input, zero reset input, timing input, reset input, bank input	ON: Short-circuited with 0-V terminal or 1.2 V or less OFF: Open (leakage current: 0.1 mA max.)	ON: Supply voltage short-circuited or supply voltage within -1.2 V OFF: Open (leakage current: 0.1 mA max.)	
Functions	Smart tuning, scaling, sample hold, peak hold, bottom hold, peak-to-peak hold, self-peak hold, self-bottom hold, average hold, zero reset, On-delay timer, OFF-delay timer, keep/clamp switch, (A-B) calculations *3, thickness calculation *3, mutual interference prevention *3, laser deterioration detection, bank function (4 banks), differential function		
Indications	Judgement indicators: HIGH (orange), PASS (green), LOW (orange), 11-segment main display (red), 11-segment sub-display (orange), laser ON (green), zero reset (green), enable (green), menu (green), HIGH threshold (orange), LOW threshold (orange)		
Power supply voltage	10 to 30 VDC, including 10% ripple (p-p)		
Power consumption	3,000 mW max. (at 24 VDC: 125 mA max., at 12 VE	DC: 250 mA max.)	
Ambient temperature	Operating: 0 to 50 °C, Storage: -15 to 70 °C (with n	o icing or condensation)	
Ambient humidity	Operating and storage: 35% to 85% (with no conde	nsation)	
Dielectric strength	1,000 VAC, 50/60 Hz for 1 min.		
Vibration resistance (destruction)	10 to 150 Hz, 0.7-mm double amplitude, 80 min. ea	ch in X, Y, and Z directions	
Shock resistance (destruction)	300 m/s <sup>2</sup> 3 times each in six directions (up/down, le	eft/right, forward/backward)	
Degree of protection	IEC60529, IP40		
Connection method	Prewired (standard cable length: 2 m)		
Weight (packed state)	Approx. 200 g (main unit only: Approx. 135 g)		
Materials	Case: PBT (polybutylene terephtahalate), Cover: Polycarbonate, Display: Methacrylic resin, Button: Polyacetal, Cable: PVC		
Accessories	Instruction sheet		

\*1. In the case of Omron's standard target object (white ceramic)
\*2. Select current output (4 to 20 mA) and voltage output (±5V or 1 to 5V) by MENU mode.
\*3. Calculating unit (ZX2-CAL) is necessary. Calculations are possible for up to two amplifier units. Mutual interference prevention is possible for up to five amplifier units.

#### **Calculating Unit**

Item Model	ZX2-CAL
Applicable Amplifier Units	ZX2-LDA11, ZX2-LDA41
Current consumption	12 mA max. (supplied from the Smart Sensor Amplifier Unit)
Ambient temperature	Operating: 0 to +50°C, storage: -15 to +70°C (with no icing or condensation)
Ambient humidity	Operating and storage: 35% to 85% (with no condensation)
Connection method	Connector
Dielectric strength	1,000 VAC, 50/60 Hz for 1 minute
Vibration resistance (destruction)	10 to 150 Hz, 0.7-mm double amplitude, 80 minutes, each in X,Y,and Z directions
Shock resistance (destruction)	300 m/s <sup>2</sup> 3 times each in six directions (up/down, left/right, forward/backward)
Materials	Case: ABS, Display: Methacrylic resin
Weight (packed state)	Approx. 50g (Calculating Unit only: Approx. 15g)
Accessories	Instruction sheet

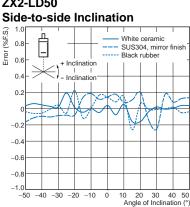
#### **ZX2-series Communications Interface Unit**

Item		Model	ZX2-SF11
Power s	Power supply voltage		10 to 30 V DC ±10% (including 10% ripple (p-p)) (Supplied from Sensor Amplifier.)
Power consumption		ption	720 mW max. (at 24 V: 30 mA max., at 12 V: 60 mA max.) (Not including Sensor Amplifier current consumption or output current
Applicab	le Ampli	fier Units	ZX2-LDA (Production after November 2013)
Applica Unit ver		plifier	Sensor Amplifier Unit version: V1.330 or higher (The Sensor Amplifier version is shown on the sub-digital display when the power of the Sensor Amplifier is turned ON.)
Max. No Units	o. of Am	plifier	5
	Port		RS-232C (9-pin, D-Sub connector)
	Communic	ations method	Full duplex
	Synchroniz	zation method	Start/stop synchronization
Commu-		ssion code	ASCII
nications	Baud r	ate	38,400 (at shipping)/9,600 bps switchable
functions	Data b	it length	8 bits
	Parity	check	None
	Stop b	it length	1 bit
	Data	Receiving	CR or CR + LF is automatically recognized.
	delimiter Sending		CR + LF fixed
Indicato	ors		Power supply: green, Sensor communications: green, Sensor communications error: red, External terminal communications: green, External terminal communications error: red
Protecti	ive circ	uits	Power supply reverse polarity protection
Ambien	t tempe	erature	Operating: 0 to 50°C, storage: -15 to 60°C (with no icing or condensation)
Ambient humidity		lity	Operating and storage: 35% to 85% (with no condensation)
Insulation resistance		stance	20 MΩ min. (at 500 VDC)
Dielectr		ngth	1,000 VAC, 50/60 Hz for 1 min, Leakage current: 10 mA max.
Materia	ls		Case: PBT (polybutylene terephthalate), Cover: Polycarbonate
Access	ories		Instruction sheet, 2 clamps

#### **Angle Characteristic**

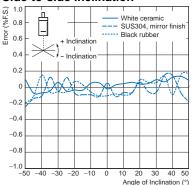
The angle characteristic is a plot of the inclination of the sensing object in the measurement range and the maximum value of the error to analog output. Note: SUS304 = Stainless steel SUS304

#### ZX2-LD50



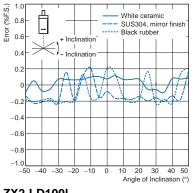
#### ZX2-LD50L

#### Side-to-side Inclination



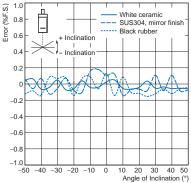
#### ZX2-LD100

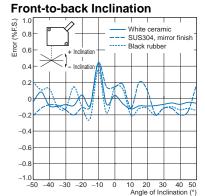
#### **Side-to-side Inclination**



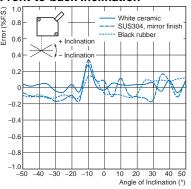
#### ZX2-LD100L

#### Side-to-side Inclination

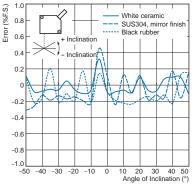




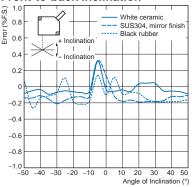




#### **Front-to-back Inclination**



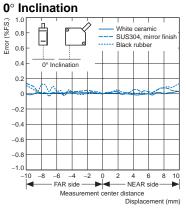
#### **Front-to-back Inclination**



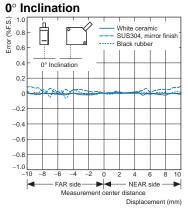
OMRON

#### **Linearity Characteristic for Different Materials**

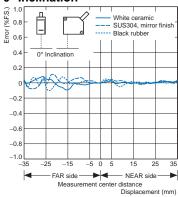
#### ZX2-LD50



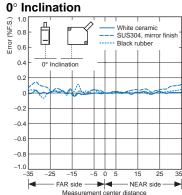
#### ZX2-LD50L



#### ZX2-LD100 0° Inclination

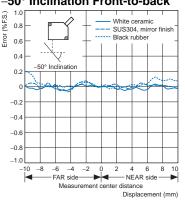


ZX2-LD100L

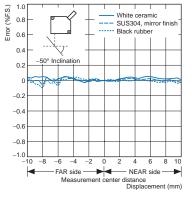


Displacement (mm)

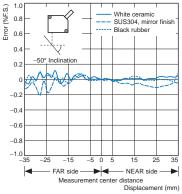
#### -50° Inclination Front-to-back



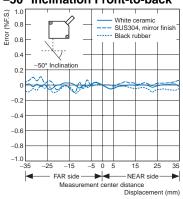




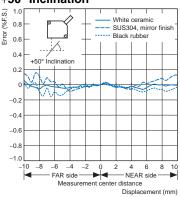




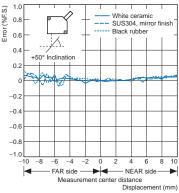




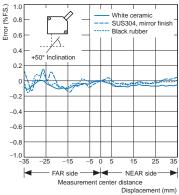
#### +50° Inclination



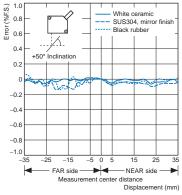
#### +50° Inclination



#### $+50^{\circ}$ Inclination



#### +50° Inclination

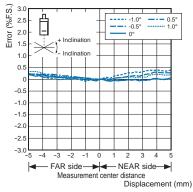


Note: The x-axis displacement indicates the measurement distance displayed by the amplifier unit. The measurement distance displayed by the amplifier unit takes the measurement center distance as 0, and the NEAR and FAR sides from the sensor are displayed by + and -, respectively.

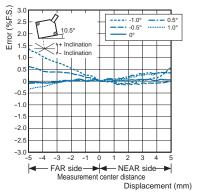
#### **Angle Characteristic**

#### ZX2-LD50V

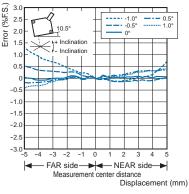
Side-to-side Inclination for Flat Mirror



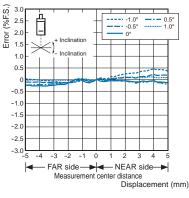
#### Front-to-back Inclination for Silicon Wafer



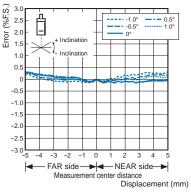
#### Front-to-back Inclination for Flat Mirror



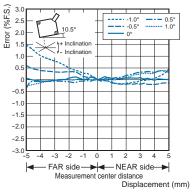
#### Side-to-side Inclination for Glass



Side-to-side Inclination for Silicon Wafer

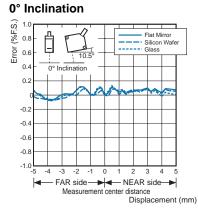


#### Front-to-back Inclination for Glass



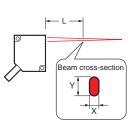
#### **Linearity Characteristic for Different Materials**

#### ZX2-LD50V



Note: The x-axis displacement indicates the measurement distance displayed by the amplifier unit. The measurement distance displayed by the amplifier unit takes the measurement center distance as 0, and the NEAR and FAR sides from the sensor are displayed by + and -, respectively.

#### Beam Size Spot Beams



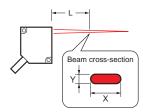
#### ZX2-LD50

L *	+10 mm	0 mm	–4 mm	–10 mm
x	Approx.	Approx.	Approx.	Approx.
	600 μm	160 μm	40 μm	220 μm
Y	Approx.	Approx.	Approx.	Approx.
	350 μm	90 μm	60 μm	130 μm

#### ZX2-LD100

L *	+35 mm	0 mm	–20 mm	–35 mm
х	Approx.	Approx.	Approx.	Approx.
	1.1 mm	400 μm	70 μm	250 μm
Y	Approx.	Approx.	Approx.	Approx.
	550 μm	190 μm	110 μm	150 μm

#### Line Beams



#### ZX2-LD50L

L *	+10 mm	0 mm	-4 mm	–10 mm
Х	Approx.	Approx.	Approx.	Approx.
	2.6 mm	2.6 mm	2.6 mm	2.6 mm
Y	Approx.	Approx.	Approx.	Approx.
	350 μm	90 μm	60 μm	130 μm

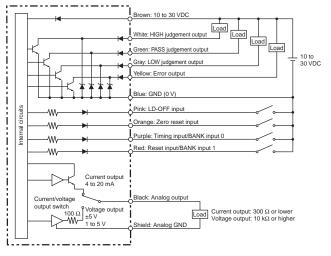
#### ZX2-LD100L

L *	+35 mm	0 mm	– <b>20</b> mm	–35 mm
Х	Approx.	Approx.	Approx.	Approx.
	2.1 mm	2.5 mm	2.7 mm	2.9 mm
Y	Approx.	Approx.	Approx.	Approx.
	550 μm	190 μm	110 μm	150 μm

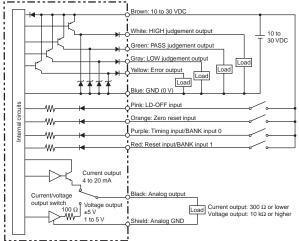
\* Measurement distance displayed by the amplifier unit. The measurement distance displayed by the amplifier unit takes the measurement center distance as 0, and the NEAR and FAR sides from the sensor are displayed by + and –, respectively.

## **I/O Circuit Diagrams**

#### NPN Amplifier Unit (ZX2-LDA11)

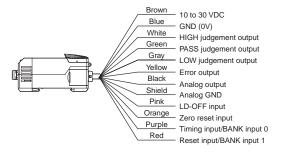


## PNP Amplifier Unit (ZX2-LDA41)



## Wiring

#### Amplifier Units ZX2-LDA11/ZX2-LDA41



- Note: 1. Use a separate stabilized power supply for the Amplifier Unit, particularly when high resolution is required.
  - Wire the Unit correctly. Incorrect wiring may result in damage to the Unit. (Do not allow wiring, particularly the Analog output, to come into contact with other wires.)
  - Use the 0-V ground (blue) for the power supply and use the Analog ground (shield) for Analog output. Each of these grounds must be used for the designed purpose. When not using the Analog output, connect the Analog ground (shield) to the 0-V ground (blue).

## **Safety Precautions**

#### For details, refer to common precautions, warranty, limitation of liability, and other related information.

<u> (</u>WARNING

This product is not designed or rated for ensuring safety of persons. Do not use it for such purposes.

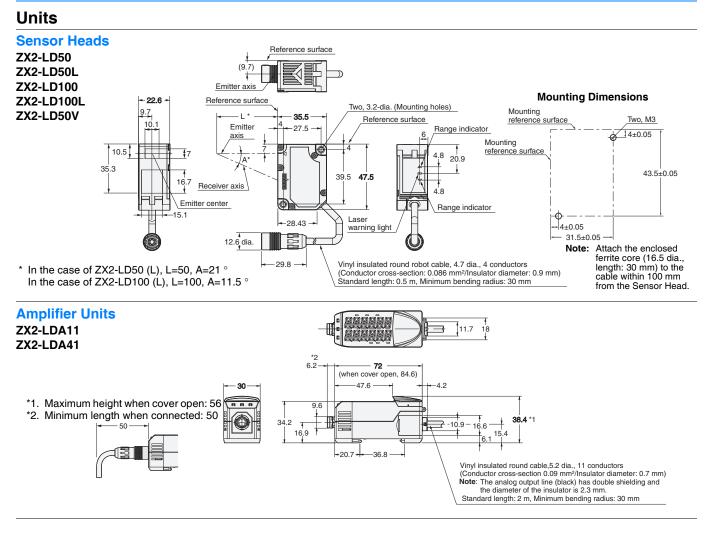
Do not use it for such purposes.



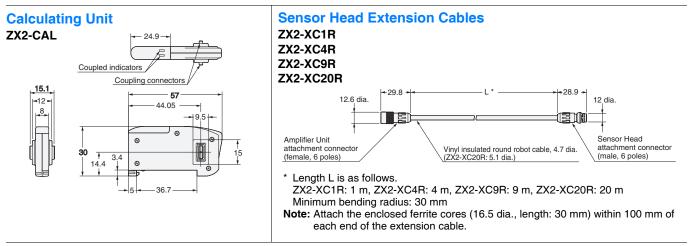
Precautions for Correct Use and Other Details Refer to the **"Smart Sensors Laser Displacement Sensors CMOS Type ZX2 Series User's Manual"** (Cat. No. Z310).

## Dimensions

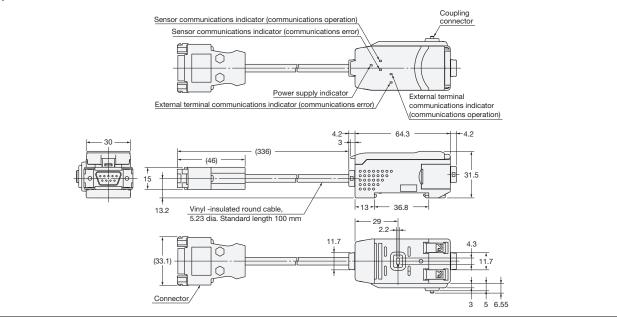
(Unit: mm) Tolerance class IT16 applies to dimensions in thes data sheet unless otherwise specified.

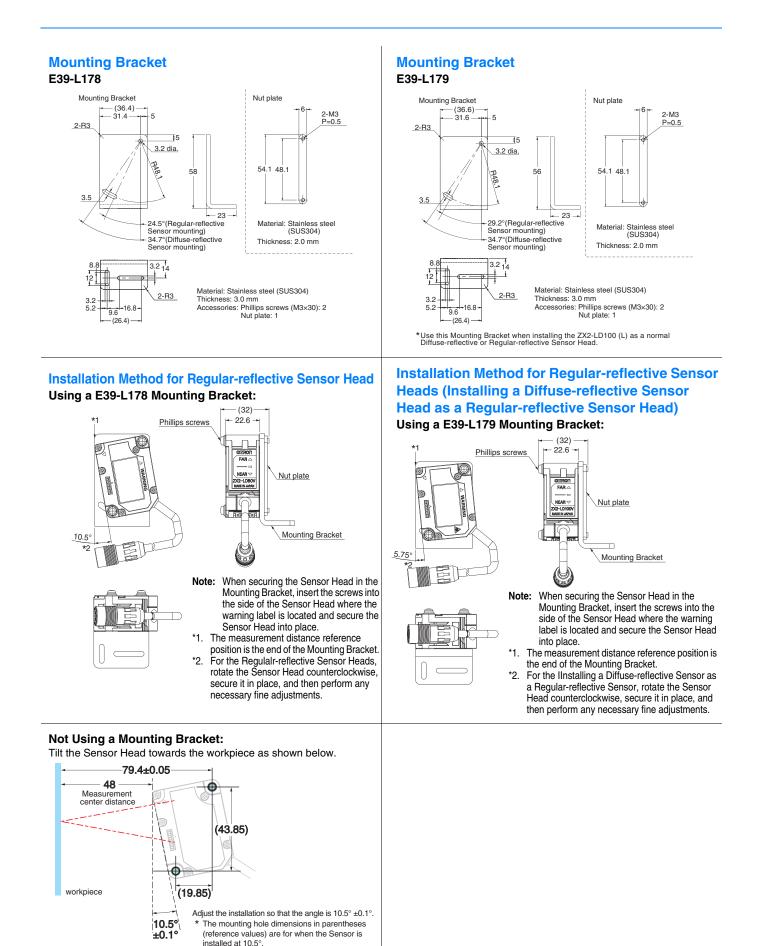


#### Accessories (sold separately)

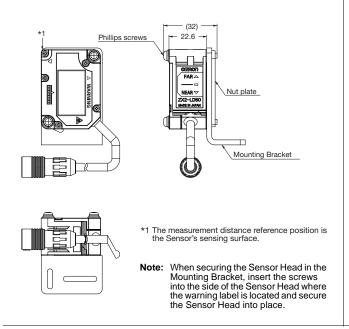


#### ZX2-series Communications Interface Unit ZX2-SF11



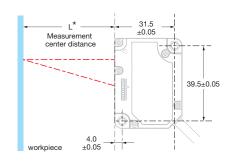


#### Installation Method for Diffuse-reflective Sensor Heads Using a E39-L178, E39-L179 Mounting Bracket:



#### Not Using a Mounting Bracket:

Mount the Sensor Head in relation to the workpiece as shown below.



\* ZX2-LD50 (L): 50 ZX2-LD100 (L): 100

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